

S32PC Schutte Mutli-spindle Bar Machine

Serial # 04-09
Manufactured date 1999
SSP Install date 12/22/2010
Machine hours 8000hrs. since at SSP fittings
(*Note: Hour meter was reset during an electrical upgrade/repair)

Description:

S32PC CNC machine
6 Spindles, 32mm capacity
Siemens Simondrive 611 controls with Beckhoff & Twin cat software
Single Feedout - position 6
Chip conveyor
Addition lift chip conveyor (for hoppers)
Parts chute
Parts conveyor
Addition work zone lighting
Knoll High pressure unit (100 BAR) with additional sock filter
Model # = KTS25-38-T-G
S/N = 46737
Order # = 29822975
Medium pressure pump
Low pressure pump with self cleaning filter
Additional coolant sump
Additional Electrical cabinet ac unit added
Artis tooling monitoring (Never used at SSP)

Cross slides

Position 1	2 axis CNC slide
position 2	Standard 1 axis
Position 3	2 axis CNC slide
Position 4	Standard 1 axis
Position 5	Standard 1 axis
Position 6	Double cross slide (Cut-off & Back finishing)

Longitudinal slides

Position 1	Standard 1 axis
position 2	Standard 1 axis
Position 3	Standard 1 axis
Position 4	Standard 1 axis
Position 5	2 Axis capability (no attachments available)
Position 6	CNC pick-off

Auxiliary spindle speed motors

Position 3
Position 4
Position 5





