

1.2.2 Charge configuration AMC project

- Components positioned:

Component	Qty per Basket	Basket size	Baskets per wash
Fuel tubes	500	Small	8
ATB Assemblies	800	Small	8
Inlet tubes	500	Small	8
Pole pieces	500	Small	8
Seats	500	Small	8

NB: The specified final surface aspect requirements can only be met if the following conditions are complied with:

- ***In case of ferromagnetic material the components must have a residual magnetic field < 2A/cm before being treated.***
- ***Process water hardness must be lower than 20 °f.***
- ***The components to be treated must be free of machining burrs as well as any other loose protrusion that might detach from the main body during the testing procedure.***